RELENTLESS INNOVATION AND CREATIVITY
LONGMONT, COLORADO SINCE 1987

BISON DESIGNS, LLC
“GREAT VERSATILE BELT CASUAL ENOUGH FOR A HIKE; SUBTLE ENOUGH FOR DINNER ATTIRE.”

KOOL TOOL®
- 18 technical wearable tools
- CR-13 Stainless steel buckle with a Stonewash finish
- Double back to back
- Available in 38mm Corrugated Black
- Sizes: Medium 36”, Large 42”, X-Large 46”
- Patent: D399,373

BI-WAY™
- Zinc die-cast buckle with an antiqued matte gunmetal or black finish
- Fully adjustable
- Available in 38mm selected solids and solids
- Sizes: Medium 36”, Large 42”, X-Large 46”

MANZO™
- Anodized Aluminum buckle
- Lightweight and low profile
- RIBBON SERIES: 2 belts in 1 rich ribbon applique patterns reverse to solid webbing
- LATTICE SERIES: Solid colors with a cross weave pattern
- Available in 38mm and 30mm
- Sizes: Small 34”, Medium 36”, Large 42”

PRY CAP™
- High tech aircraft Aluminum buckle with a quick draw bottle opener available in Gunmetal finish
- Engravable buckle for custom logos
- Available in 38mm selected patterns and solids
- Sizes: Medium 36”, Large 42”
- Patent D314,186

CRESCENT™ MONEY BELT
- Store money safely in 3” x 1.5” concealed zipper pouch
- Aluminum buckle available in Black or Gunmetal finish
- Engravable buckle for custom logos
- Available in 38mm selected patterns and solids
- Sizes: Medium 36”, Large 42”

LAST CHANCE™ DELTA MONEY BELT
- High strength Aircraft Aluminum D-Ring buckle
- Stash your cash safely in 3” x 1.5” concealed zipper pouch
- Available in Black and Gunmetal finish
- Engravable buckle for custom logos
- Available in 38mm selected patterns and solids
- Sizes: Medium 36”, Large 42”, X-Large 46”
- Patent D198,546

FLATIRON™
- Medium metal buckle with Hybrid silver and Zinc components
- Silver grey matte color with durable electro plate finish
- Fully adjustable front and back sizing
- Available in 38mm selected webbing
- Sizes: Medium 36”, Large 42”

GRIDIRON™
- Modern metal buckle with hybrid steel and Zinc components
- Streamlined appearance with hidden cam for infinite sizing
- Available in selected 38mm polyester Pontoon webbing for a softer fashion look and fit
- Sizes: Medium 36”, Large 42”, X-Large 46”

WEEKENDER™
- High strength Aircraft Aluminum Sliding buckle
- Finished with distressed leather tab and tip
- Smooth silver tab for a fashion accessory
- Aluminum buckle available in Black or Gunmetal finish
- Ample Pontoon web with ridged sides
- Available in 38mm selected Pontoon webbing with brown leather tips
- Sizes: Medium 36”, Large 42”, X-Large 46”

REC-D™ WITH LEATHER
- Distressed leather tabs add rugged styling
- Antique Silver D-Rings
- Stash to wear
- Available in 38mm selected patterns and solids
- Sizes: Medium 36”, Large 42”

PONTOON LEATHER™
- Solid Brass buckle with a matte Nickel finish
- Distressed leather tabs offset 38mm webbing
- Available in 38mm Brown leather paired with selected patterns and solids
- Sizes: Medium 36”, Large 42”

PRONGHORN™
- Double prong Antique Nickel buckle
- 38mm Ribbed Texture polyester webbing
- Finished with leather tab and tip
- Five sided nickel plating for adjustability
- Available in Black, Coyote Brown, and Olive webbing
- Sizes: Small 34”, Medium 36”, Large 42”

Pictured: 38mm MANZO IN COASTAL DESERT

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“BOUGHT THIS AS A LOW PROFILE BELT TO WEAR WHILE BACKPACKING. IT DOESN’T GET IN THE WAY OF BACKPACK’S HIP BELT AND IT MATCHES JUST ABOUT EVERYTHING.”
“GREAT FOR AIRLINE TRAVELS
NON-METALLIC DOES NOT NEED TO
BE REMOVED FOR SECURITY,
AND WELL MADE.”

Bison Designs | www.shopbisondesigns.com | 800-636-2476
SHACKLETON™
- Tanned for years of rugged wear
- Solid brass Chicago screws allow for buckle changes
- 100% Genuine North American cowhide
- Available in 38mm and 32mm leather styles: Black & Brown Leather
- Handcrafted in Longmont, CO, USA
- Sizing: Fitted, even sizes 30” - 42”

HIGH ROLLER™
- Classic brass roller buckle
- Styling and unique colored buckle
- Solid brass Chicago screws allow for buckle changes
- 100% Genuine North American cowhide
- Available in 38mm and 32mm leather styles: Black & Brown Leather
- Handcrafted in Longmont, CO, USA
- Sizing: Fitted, even sizes 30” - 42”

BISON STANDARD™
- Full grain water buffalo leather
- Center bar buckle with Antique Silver finish
- Available in 38mm and 32mm leather styles: Black & Brown Leather
- 3D Sizing: Fitted, even sizes 28” - 42”
- Handcrafted in Longmont, CO, USA
- Sizing: Fitted, even sizes 30” - 42”

DURANGO CORDED™
- Heavy duty cord sewn lines for added strength
- Solid brass Chicago screws allow for buckle changes
- 100% Genuine North American cowhide
- Buckle available in an Antique Nickel finish
- Available in 38mm leather styles: Black & Brown Leather
- Handcrafted in Longmont, CO, USA
- Sizing: Fitted, even sizes 30” - 42”

CAST AWAY™
- Fisherman's favorite buckle
- Solid brass Chicago screws
- 100% Genuine North American cowhide
- Solid brass buckle with an Antique Silver finish
- Available in 38mm leather styles: Black & Brown Leather
- Handcrafted in Longmont, CO, USA
- Sizing: Fitted, even sizes 30” - 42”

ROUGH CUT™
- Rugged top grain cowhide
- Solid brass Chicago screws allow for buckle changes
- 100% Genuine North American cowhide
- Available in 38mm and 32mm leather styles: Black & Brown Leather
- Handcrafted in Longmont, CO, USA
- Sizing: Fitted, even sizes 30” - 42”

RAWHIDE™
- Solid brass Chicago screws allow for buckle changes
- 100% Genuine North American cowhide
- Available in 38mm and 32mm Golden Hillbilly Leather
- Handcrafted in Longmont, CO, USA
- Sizing: Fitted, even sizes 30” - 42”

BOX CANYON™
- Square lines, dark tan leather
- Made from buckles with distressed leather and twill pin pull-up
- Available in 38mm leather styles: Black & Brown Leather
- Handcrafted in Longmont, CO, USA
- Sizing: Fitted, even sizes 30” - 42”

DIAMOND PLATE™
- Zinc die cast buckle in polished silver finish
- Solid brass Chicago screws allow for buckle changes
- 100% Genuine North American cowhide
- Available in 38mm leather styles: Black & Brown Leather
- Handcrafted in Longmont, CO, USA
- Sizing: Fitted, even sizes 30” - 42”

BLACK ROCK™
- Zinc die cast buckle in black chrome finish
- Sturdy and reliable pin locking mechanism
- 100% Genuine North American cowhide
- Available in 38mm Black Leather
- Handcrafted in Longmont, CO, USA
- Sizing: Fitted, even sizes 30” - 42”

EMBOSSED LEATHER
- Five unique, embossed patterns available in four colors
- Patterns: Basket Weave, Pine Cone, Double Diamond, Concho, and Oak Leaf
- Colors: Natural, Midnight, Black, and Antique
- Solid brass snaps allow for buckle changes
- 100% Genuine North American cowhide
- 3D Sizing: Fitted, even sizes 24” - 52”
- Handcrafted in Longmont, CO, USA
- Sizing: Fitted, even sizes 30” - 42”

LEATHER HANDCRAFTED IN THE USA

“EXTREMELY TOUGH BELT! WELL MADE, THIS BELT STANDS UP MUCH BETTER THAN ANYTHING EVER PURCHASED IN THE PAST.”
PRIVATE LABEL

We put YOUR logo or design on our Products!
Belt Buckles • Hang Tags • Sew In Tags • Custom Webbing • Rack Headers
Want something 100% Custom? We do that too!
To Inquiry please contact (800) 638-2476 or sales@blixondesigns.com

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CUSTOM HANG TAGS
- K
- L

CUSTOM SEW IN LABELS
- LAPG
- REEL LEGENDS
- BURLINGTON WORKWEAR

CUSTOM RACK HEADERS
- GRAND CANYON

Officials Licensed Products
From the Boy Scouts of America

Custom belts and accessories
- Bison has been manufacturing customized webbing for the Boy Scouts of America for more than a decade
- We have developed a program that allows camps to have webbing made with their logos for as little as 500 yards, or choose from one of our in line belts.
- Laser engraving is available on selected Bison buckles + add your camp logo!
- Check out our wide assortment of engraveable characters and key accessories.
- Designed, cut, and sewn in the USA
- To inquire call 800-638-2476 or email sales@blixondesigns.com

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Looking for a promotional gift to improve your business recognition or reward your team? Your search ends here!

- Bison offers custom engraving on hundreds of aluminum style carabiners and bottle openers
- Add your business name, logo, website and/or phone number
- Quantities starting as low as 100 units
- Picture proof provided before production
- Single and double sided engraving available on select styles
- To inquire please contact (800) 636-2476 or email sales@bisondesigns.com
PARACORD

A PORTION OF ALL PROCEEDS OF PARACORD PRODUCT IS DONATED TO ORGANIZATIONS THAT PROVIDE SUPPORT TO WOUNDED VETERANS.
**MINI - BISON CHALK BALL®**
- 2oz very fine, pulverized competition chalk
- Fills smaller chalk bag
- Exclusively mesh dispenses just the right amount
- Improves grip, prevents spills and lasts 3x longer than loose chalk
- 100% natural magnesium carbonate with no artificial fillers
- Suppresses dust to keep climbing walls clean and gym air clear

**STANDARD - BISON CHALK BALL®**
- 3oz very fine, pulverized competition chalk
- Fills larger bags for longer routes
- Exclusively mesh dispenses just the right amount
- Improves grip, prevents spills and lasts 3x longer than loose chalk
- Perfect for large groups using community chalk bags
- 100% natural magnesium carbonate with no artificial fillers
- Suppresses dust to keep climbing walls clean and gym air clear

**MEGA - BISON CHALK BALL®**
- 4oz, ultra-dry premium chunky chalk
- Multi use: climbing and crevicing
- Improves grip, prevents spills and lasts 3x longer than loose chalk
- Perfect for large groups using community chalk bags
- 100% natural magnesium carbonate with no artificial fillers
- Suppresses dust to keep climbing walls clean and gym air clear

**JUMBO - BISON CHALK BALL®**
- 12oz, ultra-dry premium chunky chalk
- Multi use: climbing and crevicing
- Improves grip, prevents spills and lasts 3x longer than loose chalk
- Perfect for large groups using community chalk bags
- 100% natural magnesium carbonate with no artificial fillers
- Suppresses dust to keep climbing walls clean and gym air clear

**REBALL™ - BISON CHALK BALL®**
- 2oz refillable chalk ball
- Fills Bison Block Chalk™ or Competition Chalk™
- Convenient cord lock closure
- 100% natural magnesium carbonate with no artificial fillers
- Suppresses dust to keep climbing walls clean and gym air clear
- Available in white, assorted colors, assorted patterns, and Colorado Rockies™

**FUZBALT™ - BISON CHALK BALL®**
- 2oz refillable chalk ball
- Very fine pulverized competition chalk
- Improves grip and prevents spills
- Convenient cord lock closure
- 100% natural magnesium carbonate with no artificial fillers
- Suppresses dust to keep climbing walls clean and gym air clear
- Exclusive mesh design available in white only

**COMPETITION CHALK™**
- 3 quart pouch of very fine pulverized powder chalk
- Convenient zip lock pouch
- Refills the Redball™ bag
- Keeps hands dry for a no slip grip
- 100% natural magnesium carbonate
- No artificial fillers or additives
- Baked at 400°F for maximum absorbency

**BUCKET OF BALLS**
- Ginger jar filled with (10) Mini - Bison Chalk Bulbs
- Perfect for gyms
- Reutilize 6 packs are available
- 100% natural magnesium carbonate with no artificial fillers or additives
- Suppresses dust to keep climbing walls clean and gym air clear

**BIG DIPPER™**
- Med size chalk bag
- Brushed cotton
- Perfect for loose chalk, Mini or Redball™ - Bison Chalk Bulbs
- Perfect for gyms

**ULTRA LIGHT CHALK BELT**
- Lightweight 1/4" webbing
- Adjustable low profile side squeeze buckle
- 40" inches
- Available in black and assorted patterns

**VARGRIP™**
- Variable tension
- The only extension with the patented similar to adjustable tension in each individual finger
- Create custom workouts to improve and build Endurance, Dexterity, Strength and Circulation
- Help build and maintain callouses

**BUCKET OF BALLS**
- 1 gallon jug of very fine pulverized powder chalk
- Convenient, long lasting jug
- Convenient and reusable
- Used by the world’s premier athletes
- Keeps hands dry for a no slip grip
- 100% natural magnesium carbonate
- No artificial fillers or additives
- Baked at 400°F for maximum absorbency

**COMPETITION CHALK™**
- 1 gallon jug of very fine pulverized powder chalk
- Convenient, long lasting jug
- Convenient and reusable
- Great for weekends at the crag
- Keeps hands dry for a no slip grip
- 100% natural magnesium carbonate
- No artificial fillers or additives
- Baked at 400°F for maximum absorbency

**COMPETITION CHALK™**
- 2 gallon bucket of very fine pulverized powder chalk
- Convenient and reusable
- Improves grip for climbing, gymnastics and weight lifting
- Keeps hands dry for a no slip grip
- 100% natural magnesium carbonate
- No artificial fillers or additives
- Baked at 400°F for maximum absorbency

**BISON BLOCK CHALK™**
- 2x1 individual block chalk
- 1.5x” cube (2-1/2”x2-1/2” Black Chalk)
- Specifically formulated for climbing
- Contains the trade climber’s tips
- 100% natural magnesium carbonate with no artificial fillers or additives

**CLIMBING TAPE**
- 100% cotton
- Zinc oxide adhesive
- Tape is 3” wide
- 35 yard roll

**COLORADO FOURTEENER CHALLENGE™ T-SHIRTS**
- Colorado two 14 Mountain Peaks measuring 14,000 feet
- Commemorate your achievements by marking off each of your climbs!
- Tag-Free Neck label
- bourbon-dyed cotton
- Sizes: XS-XL
**Adjustable Collar**
- High quality jacquard web
- Contoured side squeeze buckle for greater comfort and durability
- Available in selected solids and stripes
- Sizes: 1/2"x6"-8", 10"-15", 12"-20" 1"x10"-15", 15"-20", 20"-32" 2"x12"-20"

**Slip Collar**
- High quality jacquard web
- Contoured side squeeze buckle for greater comfort and durability
- Available in selected solids and stripes

**Reversible Collar**
- Fashion by day, safety by night
- Available in selected colors
- Sizes: 1/2", 3/4", 1", 1 1/4", 1 1/2", 2"

**Bukalite Safety Collar**
- Collar has built-in light containing two replaceable CR2032 Lithium batteries
- Harness width for comfort with no bulky battery pack or annoying dangling light
- Press once for steady, twice for flashing
- Made to accompany regular collar, not intended for leash attachment
- Available in red or white lights
- Size: N 6", 8", 10", 12", 15" 20"-32" 2"x12"-20"

**Harness**
- Roman style harness made of high quality jacquard webbing
- Designed for pet’s comfort and safety with three points of adjustment
- Side release buckle
- Straps are measured by the pet’s chest circumference
- Sizes: 1/2"x 9"-14", 15"-20", 1 1/4"x9", 10", 1 1/2"x9", 10"x20" 20"-34", 32"-40"

**Fashion Adjustable Collar**
- Available in 38mm selected solids and patterns
- Contoured side squeeze buckle for greater comfort and durability
- Sizes: 3/4", 1", 1 1/4", 1 1/4", 1 1/2", 2" 1 1/4"-20", 18"-28" 20"-34" 32"-40"

**Fashion Martingale Collar**
- Available in 38mm selected solids and patterns
- Martingale made for comfort and control
- For leash training only
- Sizes: 3/4", 1", 1 1/4", 1 1/4", 1 1/2", 2" 1 1/4"-20", 18"-28"

**Top Quality, Strength and Beauty. We receive compliments each and every walk. Purchased a second set for future use - that’s how much I love it.**